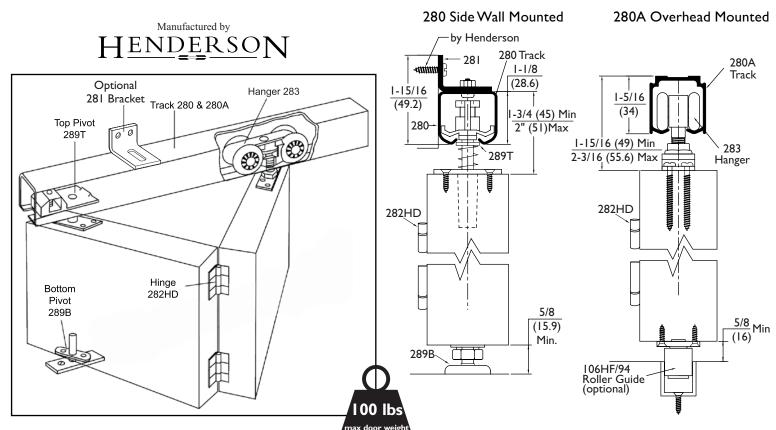


Folding 100 Series Installation Instructions

ASSA ABLOY, the global leader in door opening solutions

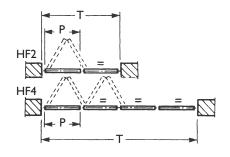
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Folding Doors and Room Dividers - Up to 100 lbs / Up to 24"Wide x 96" Tall



STANDARD KIT SIZES			
Part Number	Material	# of Panels	Track Length
HF2/100A/2	Aluminum	2	24"
HF2/100A/2'6	Aluminum	2	30"
HF2/100A/3	Aluminum	2	36"
HF2/100A/4	Aluminum	2	48"
HF4/100A/4	Aluminum	4	48"
HF4/100A/5	Aluminum	4	60"
HF4/100A/6	Aluminum	4	72"
HF4/100A/8	Aluminum	4	96"
HF2/100/4*	Steel	2	48"
HF4/100/8*	Steel	4	96"

Steel kits include the same components as above, except track is I ea $280 \; \text{galvanized steel}.$



P = Number of Panel T = Track Length

NOTE: Allow 1/4" (6.4) clearance at pivot jambs and 1/8" (3.2) in between hinged doors if hinges are semi mortised. Allow 3/16" (4.8) between hinged doors if hinges are surface mounted. Allow 1/8" (3.2) between doors meeting in the center of the opening on HF4 kits and allow 1/8" (3.2) between wall and end panel on HF2 kits.

Two Panel: HF2/100A Kits Include:

- 1 ea 280(A) Mill Finished Aluminum Track
- l ea 283 Hanger
- 1 ea 289T Top Pivot
- 1 ea 289B Bottom Pivot
- 3 ea 282HD Hinges
- l ea 106HF/94 Roller Guide
- 1 ea 94A Aluminum Guide Channel
- ea Adjusting Wrench and Mounting Hardware
- 281 Mounting Bracket for Side Wall Mounting, optional

Four Panel: HF4/100A Kits Include:

- 1 ea 280(A) Mill Finished Aluminum Track
- 2 ea 283 Hangers
- ea 289T Top Pivots
- 2 ea 289B Bottom Pivots
- 6 ea 282HD Hinges
- 2 ea 106HF/94 Roller Guide
- 1 ea 94A Aluminum Guide Channel
- ea Adjusting Wrench and Mounting Hardware
- 281 Mounting Brackets for Side Wall Mounting, optional



INSTALLATION INSTRUCTIONS

