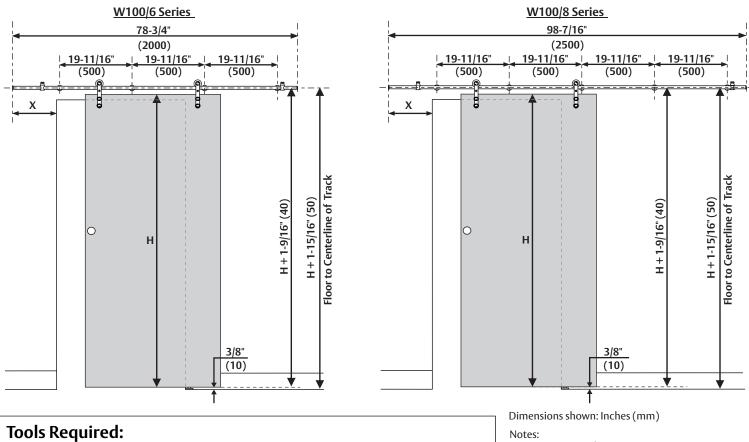
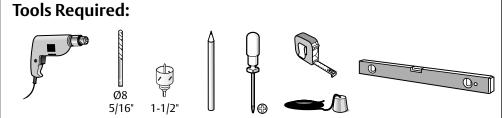
# ASSA ABLOY

Pemko W100 Series

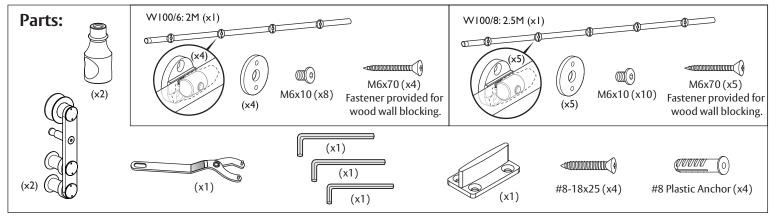
The global leader in door opening solutions

WARNING: Must be installed into wall blocking. If you have questions about what type of wall blocking is required, consult a structural engineer.



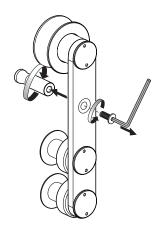


- 1. "X" = Door Overlap
- 2. Minimum door overlap on guide side is 2" (51).
- Must be installed into wall blocking. If you have questions about what type of wall blocking is required, consult a structural engineer.
- IMPORTANT: If bracket fasteners are loosened, they must be re-tightened using a minimum of 11 ft lb of torque.



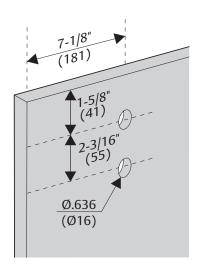
## 1. Prepare hanger.

Remove anti-rise pin from hanger using tool provided.

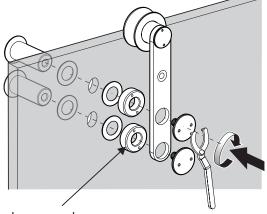


## 2. Prepare door for hangers.

Using Template provided, drill holes centered in door thickness for hanger anchors using a 16mm bit



## 3. Mount hangers to door.



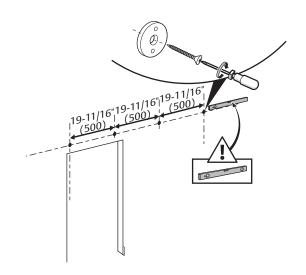
Remove the spacer when used with 1-3/4" wood door.

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#### 4. Attach brackets.

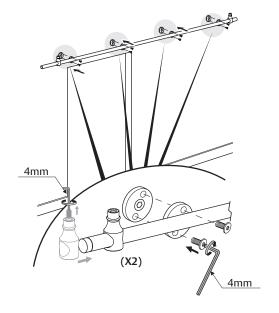
Locate centerline of track as shown on first page. Using a level, mark a horizontal line twice the door width long. Mark bracket screw locations, as shown on first page, into **WALL BLOCKING**. Attach wall portion of brackets as shown.

If applying track to gypsum board, use 1-1/2" hole saw to remove gypsum board at bracket locations. Use appropriate spacer kit, sold separately, to replace gypsum board removed by 1-1/2" hole saw.



#### 5. Secure track.

Attach track to wall brackets as shown. Insert stops into track ends.

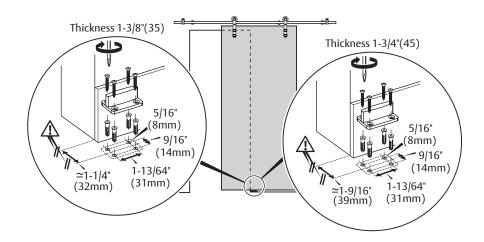


### 6. Fit door guide to floor.

Mark for position of door guide.

Check post fasteners for tightness.

Mount door guide to floor with anchors and ST5.5 x 32 screws.



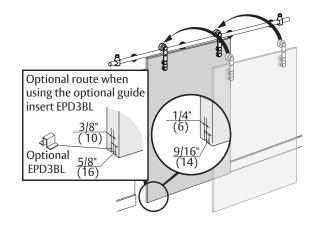
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ASSA ABLOY is the global leader in door opening solutions, dedicated to satisfying end-user needs for security, safety and convenience



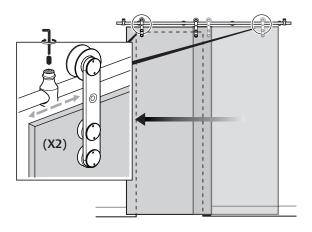
### 7. Hang door.

Route bottom of door to receive floor mounted guide as shown. Lift door onto track. Make adjustments to hangers so that door is plumb.

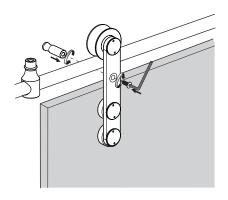


### 8. Adjust stops.

Adjust stops accordingly. Tighten set screw with sufficient force to drive set screw into bar after final adjustment.



## 9. Re-attach anti-rise pin into hangers.



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